

THE RIGHT BREAK-IN

Guarantee for extended blade life

Breaking in a Band Saw Blade is essential to ensure its optimal performance and longevity. This process involves gradually acclimating the blade to tension, temperature, running the machine at slower cutting rates to ensure proper functionality before full operation.

Why is Break-in important?

- › New teeth are very sharp and fragile
- › Prevents premature tooth edge fracturing
- › Break-in improves overall blade life and cut finish

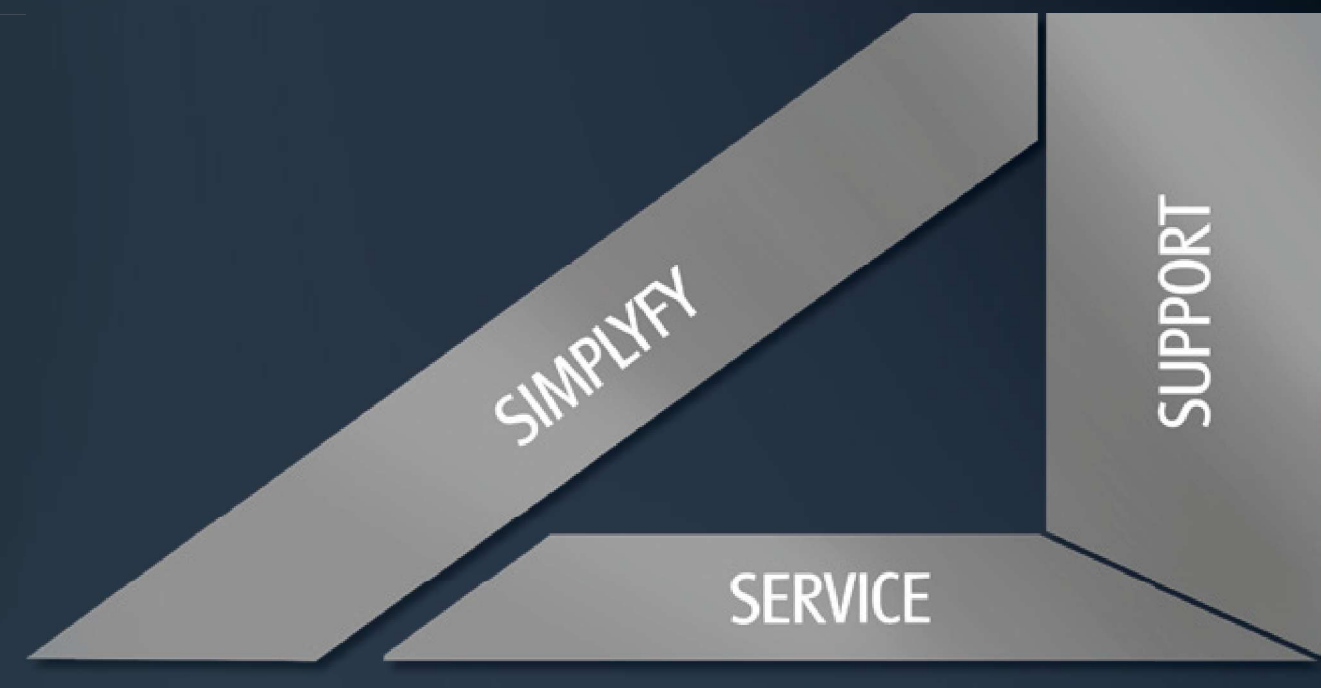
Instructions

- › Reduce band speed by 20% (if you have vibration continue to reduce)
- › Reduce feed rate by 20% to 50% depending on material machinability (Harder material requires a higher feed rate reduction)
- › Small adjustments to blade speed or feed rate may be necessary if noise or vibration occurs
- › Gradually increase feed rate until normal cutting rate are achieved



MISSION STATEMENT –

THE ARNTZ 3S



SIMPLIFY

We have a complete product range that offers a competitive and concise solution to the most diverse sector needs on the market

SUPPORT

We have a dedicated, skilled and qualified team to support on-site as well as on the phone

SERVICE

We are dedicated to offer efficient and consistent service solutions to an increasingly demanding market